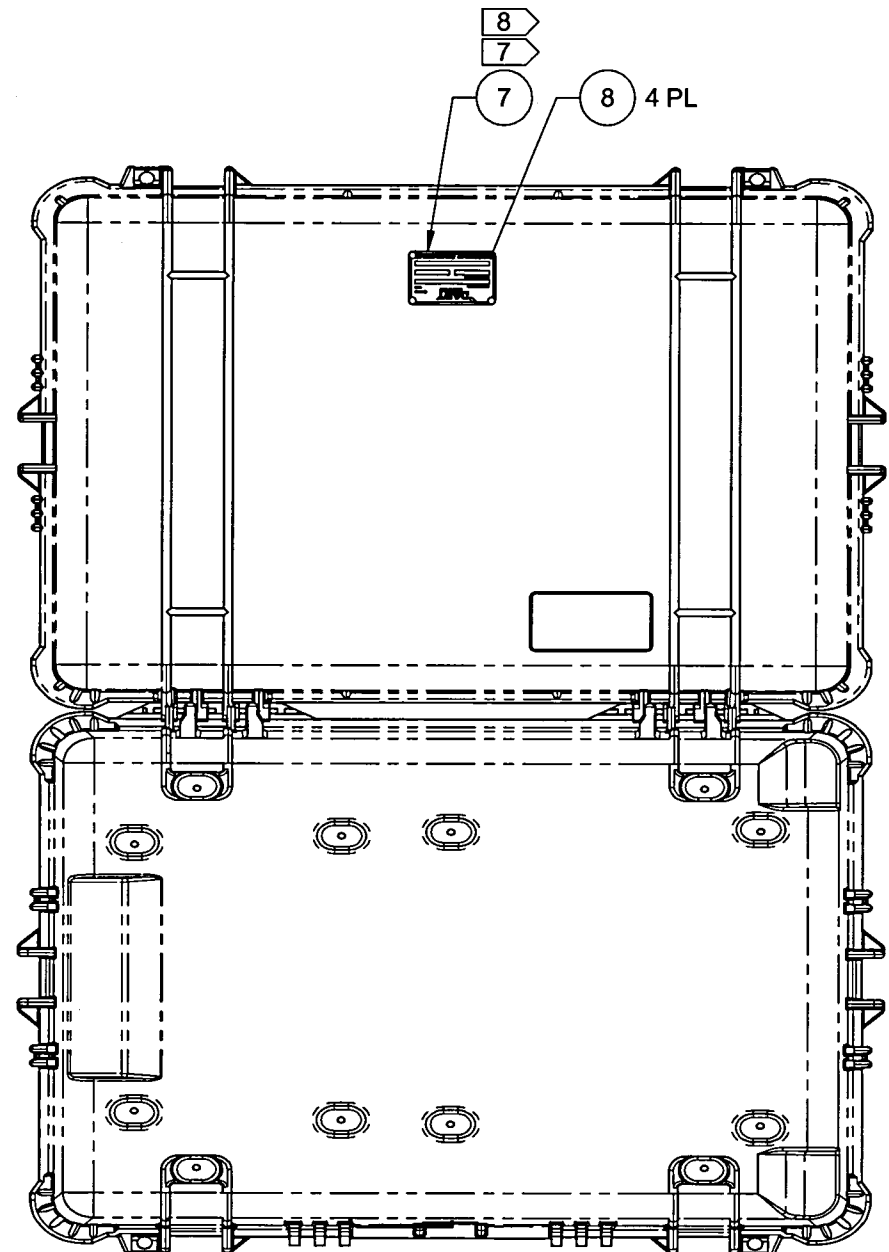
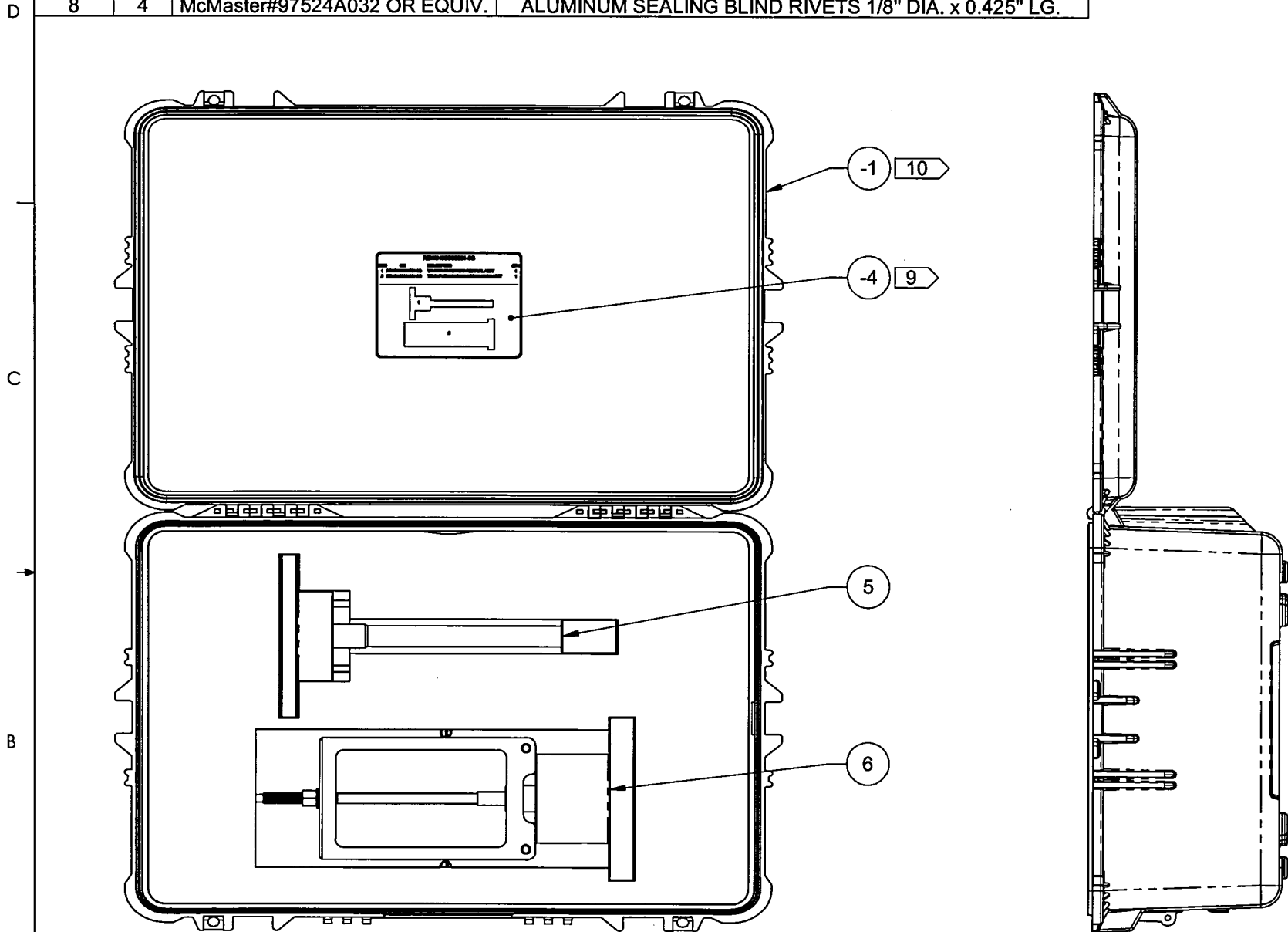


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6430G03331-8G-1	PACKAGING ASSY
-4	1	RBW6430G03331-8G-4	POSITION PLACARD
5	1	RBW6430G03731-8G	T/R DUPLEX BEARING REMOVAL ASSY
6	1	RBW6430G04031-8G	T/R DUPLEX BEARING INSTALLATION ASSY
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



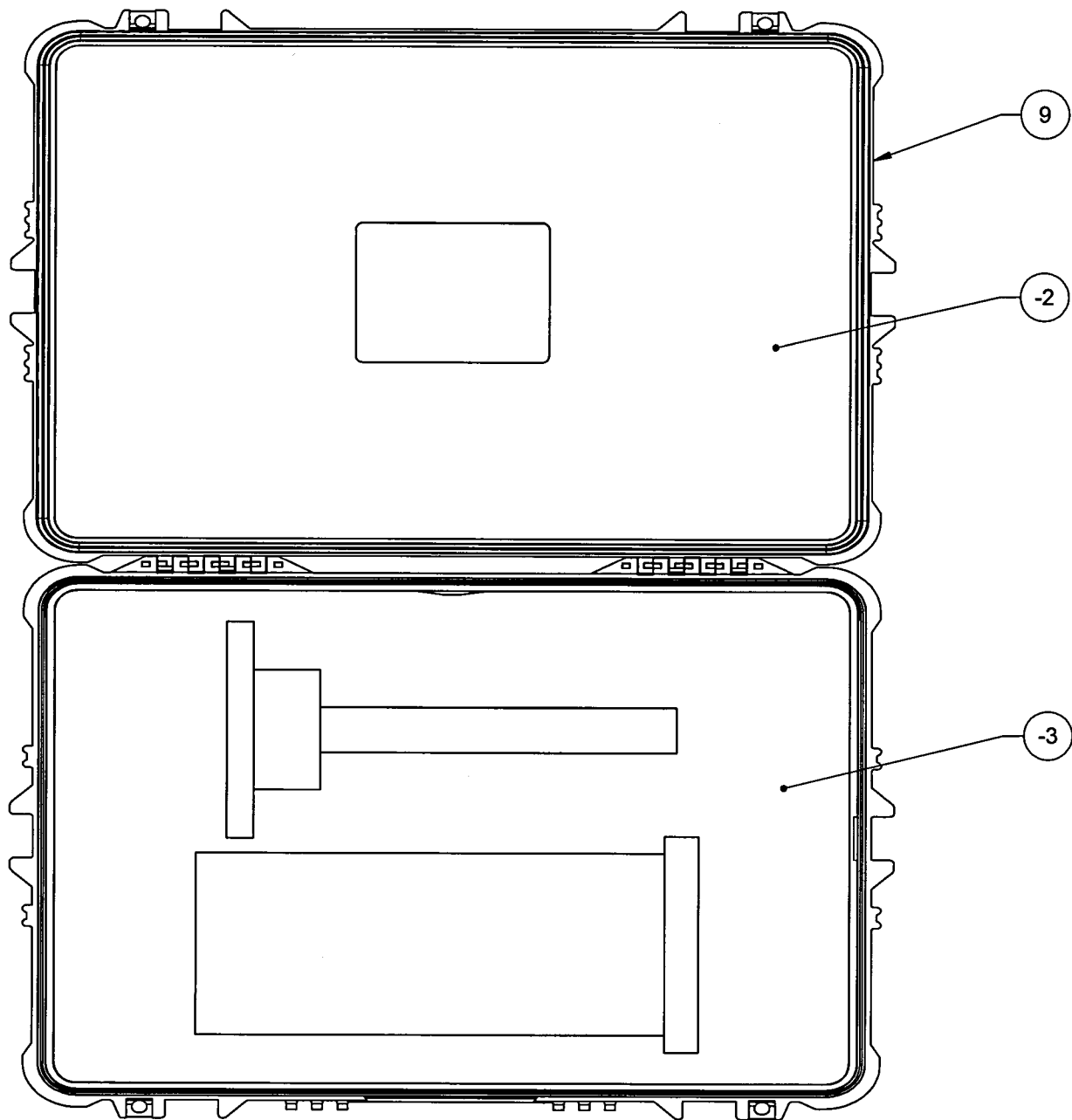
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6430G03331-8G T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT

A	NEW ISSUE	18-578	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G03331-8G	SHEET 1 OF 5
APPROVED	VM	TITLE	SCALE
DATE 8/30/2018		T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT	NTS
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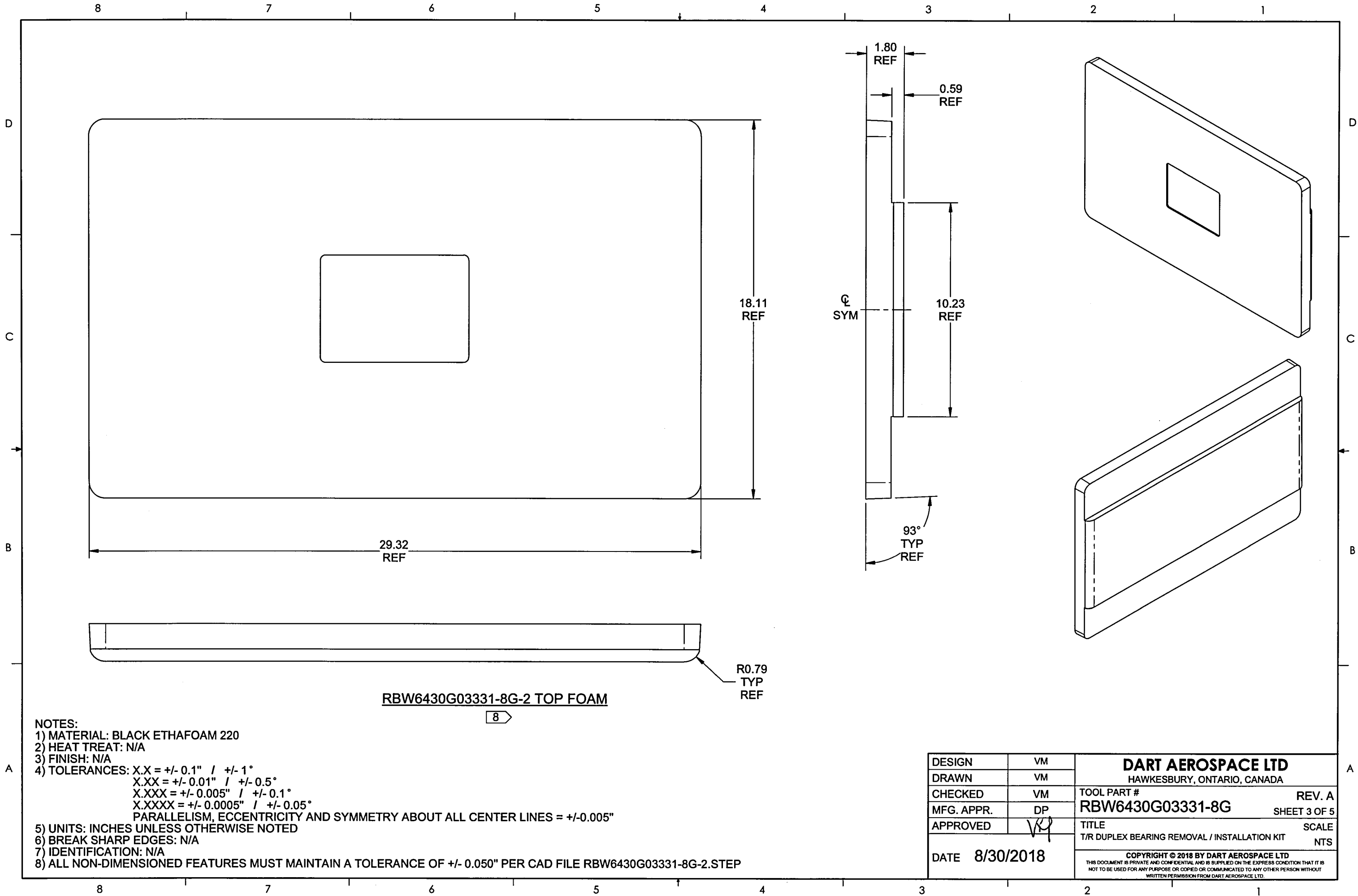
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6430G03331-8G-2	TOP FOAM
-3	1	RBW6430G03331-8G-3	BOTTOM FOAM
9	1	PELICAN #APP-1650-E	PELICAN CASE 1650



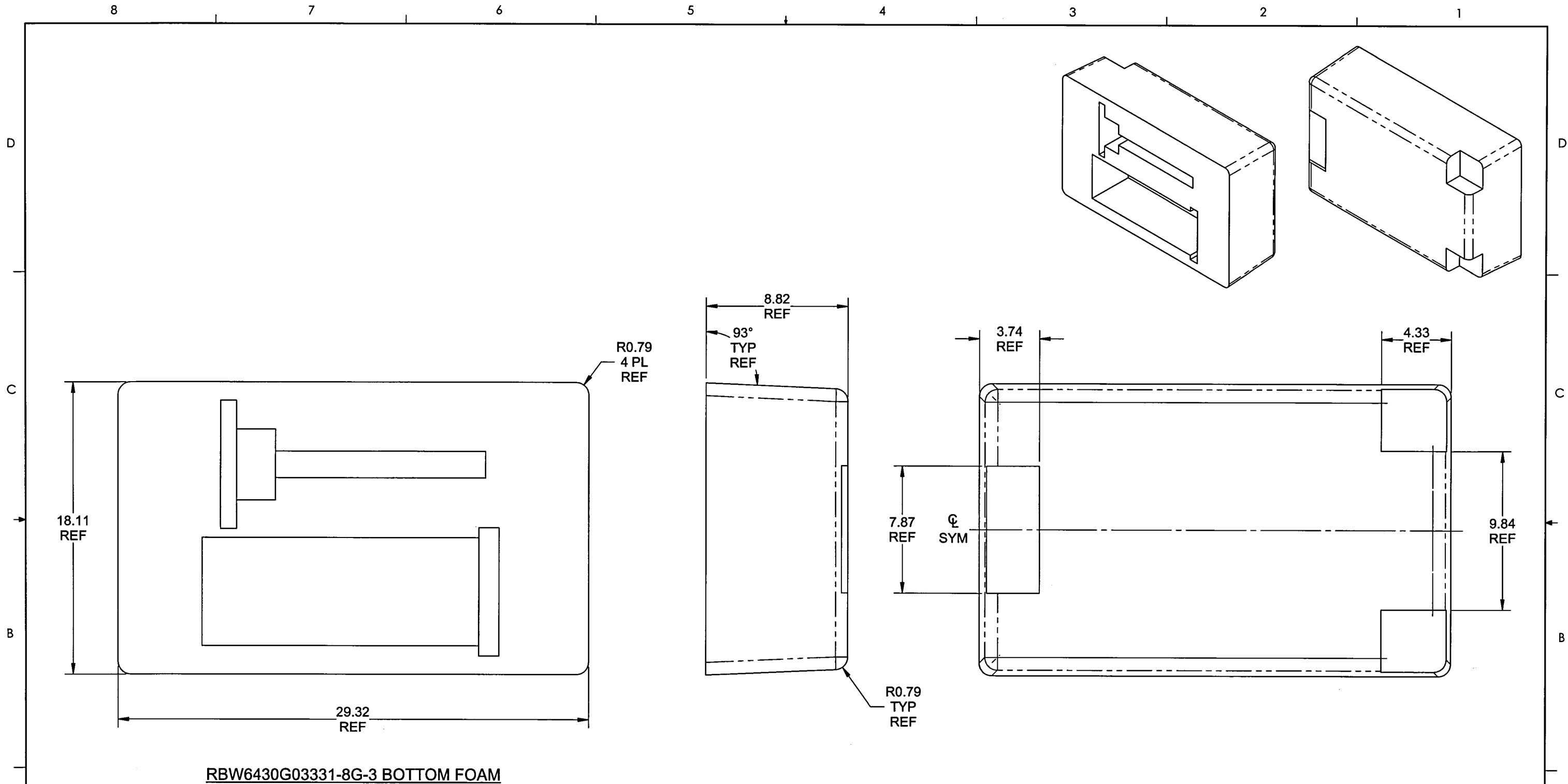
RBW6430G03331-8G-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G03331-8G	SHEET 2 OF 5
APPROVED	V.P.	TITLE	SCALE
DATE 8/30/2018		T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT	NTS
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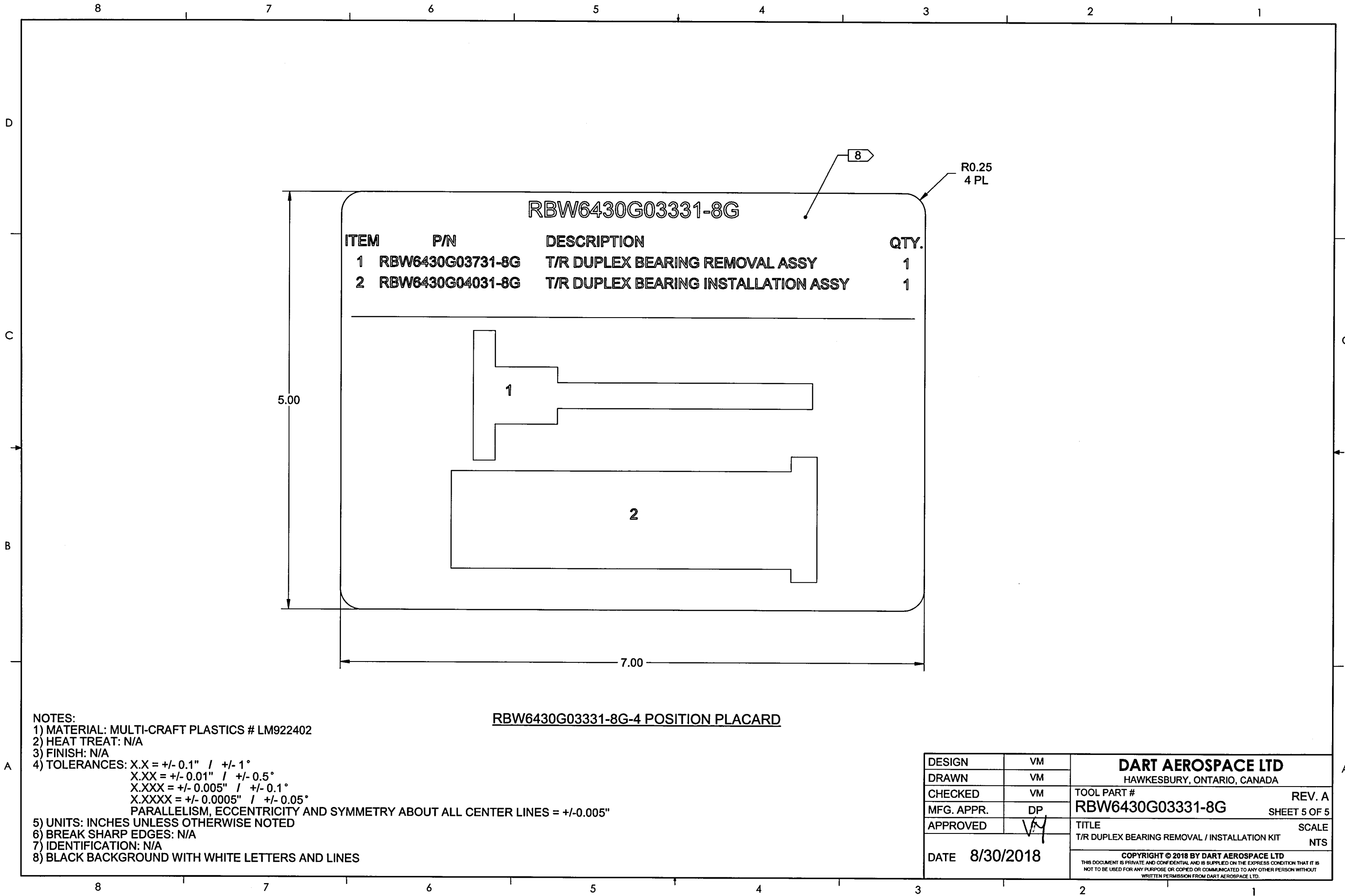
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G03331-8G	SHEET 3 OF 5
APPROVED	VP	TITLE	SCALE
DATE 8/30/2018		T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT	NTS
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RBW6430G03331-8G-3 BOTTOM FOAM

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6430G03331-8G-3.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G03331-8G	SHEET 4 OF 5
APPROVED	VM	TITLE	SCALE
DATE 8/30/2018		T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT	NTS
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NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

RBW6430G03331-8G-4 POSITION PLACARD

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G03331-8G	SHEET 5 OF 5
APPROVED	VM	TITLE	SCALE
DATE 8/30/2018		T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT	NTS
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